



ABOUT US...

Viola Ready Mix is founded on expertise that has been developed over four decades, new technology in the modernizing of the Ready Mix Industry, professional, dependable customer service and a strong commitment to safety. Strategically located in Markham, our flagship plant is positioned to be the largest concrete batching plant in Canada. This state-of-the-art mixing plant caters to municipalities, businesses, and individual residential/commercial property owners or developers. It was designed to meet and exceed the growing concrete demand and delivery challenges of the GTA from a small project to large superstructures.

Passion in every pour: Exceeding our customers' expectations is our reward. We strive to be the supplier of choice in our industry and the standard setter in quality and productivity providing exceptional customer service.



LOCATIONS

HEAD OFFICE:

2815 14th Avenue, Markham, Ontario L3R 0H9
Dispatch | 905.475.7765 • violareadymix.com

MARKHAM: 2815 14th Avenue

BRAMPTON: 10 Cadetta Road

NORTH YORK: 87 Fenmar Drive

MILTON: 5 Mansewood Court

VIOLA ALLIANCE GROUP

READY MIX | ASPHALT | PAVING | CONSTRUCTION | LABS | SOFT SCAPE | WINTER SERVICES

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2026 PRODUCT PRICE LIST



VIOLA

READY MIX INC.



STRENGTH MIXES (110mm Slump Max, 20mm Aggregate)

10 MPa	\$215.00 m3	35 MPa	\$267.00 m3
15 MPa	\$221.00 m3	40 MPa	\$275.00 m3
20 MPa	\$229.00 m3	45 MPa	\$325.00 m3
25 MPa	\$246.00 m3	50 MPa*	\$365.00 m3
30 MPa	\$254.00 m3	55 MPa*	\$385.00 m3

*150 +/- 30mm slump achieved through use of high range water reducer – Higher strengths available upon request

RESIDENTIAL MIXES (Air Entrainment Included)

15 MPa	OBC 0.70 w/cm ratio wall mix	180mm slump max	\$235.00 m3
20 MPa	OBC 0.70 w/cm ratio wall mix	180mm slump max	\$235.00 m3
25 MPa	OBC 0.65 w/cm ratio 20mm Agg.	180mm slump max	\$244.00 m3
32 MPa	C2 0.45 w/cm ratio 20mm Agg.	110mm slump max	\$272.00 m3

INDUSTRIAL FLOOR MIX (180mm Slump Max)

25 MPa	20mm / 40mm Agg.	0.55 w/cm	\$260.00 m3
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CSA SPECIFICATION MIXES (110mm Slump Max, 20 mm Aggregate)

Strength	Class of exposure*	W/CM Ratio	Price
25 MPa	F-2, C-4	0.55	\$255.00 m3
30 MPa	F-1, C-3, S-3	0.50	\$263.00 m3
32 MPa	C-2, S-3	0.45	\$272.00 m3
35 MPa	C-1, S-1	0.40 <1500 coulombs	\$280.00 m3
40 MPa	C-1	0.40 <1500 coulombs	\$300.00 m3
45 MPa	C-1	0.40 <1500 coulombs	\$338.00 m3
50 MPa*	CXL	0.40 <1000 coulombs	\$375.00 m3

*150 +/- 30mm slump achieved through use of high range water reducer – Higher strengths available upon request

GROUT MIXES (250mm +/- 30 mm)

1:4	10 MPa	\$290.00 m3	1:2	25 MPa	\$325.00 m3
1:3	15 MPa	\$305.00 m3	1:1.5	30 MPa	\$350.00 m3
1:2.5	20 MPa	\$314.00 m3	1:1	35 MPa	\$370.00 m3

CAISSON & SHORING MIXES (180mm Slump Max)

0.4 MPa	Piling Mix (grout)	\$204.00 m3	20 MPa	Caisson	\$245.00 m3
2 MPa	Piling Mix (grout)	\$205.00 m3	25 MPa	Caisson	\$253.00 m3
4 MPa	Piling Mix (grout)	\$206.00 m3	30 MPa	Caisson	\$264.00 m3
5 MPa	Piling Mix (grout)	\$206.00 m3	35 MPa	Caisson	\$275.00 m3

CONTROLLED DENSITY FILL MIXES (110mm Slump Max)

0.4 MPa	Unshrinkable Fill (Metro Toronto Spec)	180mm Slump Max	\$209.00 m3
0.7 MPa	Unshrinkable Fill (180mm Slump Max)		\$210.00 m3
0.4 / 0.7 MPa	SUPER FLOW (250 mm Slump Max)		\$230.00 m3
4.0 MPa			\$214.00 m3
7.0 MPa			\$219.00 m3
8.3 MPa	(13.2mm agg included)		\$233.00 m3

HIGH PERFORMANCE CONCRETE - SCC (Self Consolidating Concrete)* Price per m3

*Concrete that will spread, flow and consolidate under its own weight.

*V-FLO SCC	600mm+ Flow	Specify Strength	Upon request
Semi Flow	190mm-250mm Slump Max	Specify Strength	Upon request

SERVICES AND DELIVERY

REGULAR HOURS:

Monday through Friday, 7:00am to 5:00pm
 For completion of deliveries started between 7:00am and 5:00pm
 After 5:00pm and before 9:00pm Add \$35.00/m3
 After 9:00pm and before 7:00am (+ Plant Opening fee) Add \$50.00/m3

PLANT OPENING FEES:

Plant	\$5,000.00
Order Cancellation	\$1,000.00

SATURDAY DELIVERY:

From April 1st- November 30th (7am- 1pm) \$30.00/m3
 Minimum Combined Volume of 75m3 required to open plant.
 For other than above see Plant Opening fees.

DELIVERY:

Due to the number of variables outside of Viola's control including but not limited to traffic, weather and power failures, Viola offers it's services on a best effort basis. While we have the capacity to serve the express needs, Viola cannot guarantee delivery rates and schedule beyond what would be reasonably within it's control. Furthermore, pricing is offered with the explicit understanding that Viola will not accept any backcharges related to perceived service failures or delays. Safe and adequate staging for ready mix trucks is required on sites. Viola will work with the contractor to determine the required staging space, truck turning radius requirements, safe washout areas, site entry and exit logistics and safety

HIGH EARLY STRENGTHS

Accelerated Strength Mixes (Includes slump of 150mm +/- 30mm slump)

75% Design Strength in	24H	48H	72H
20 MPa	\$50.00 m3	\$42.00 m3	\$36.00 m3
25 MPa	\$53.00 m3	\$47.00 m3	\$39.00 m3
30 MPa	\$54.00 m3	\$46.00 m3	\$40.00 m3
32 MPa	\$56.00 m3	\$50.00 m3	\$43.00 m3
35 MPa	\$58.00 m3	\$52.00 m3	\$44.00 m3
40 MPa	\$62.00 m3	\$54.00 m3	\$46.00 m3
45 MPa	\$65.00 m3	\$54.00 m3	\$49.00 m3
50 MPa	\$72.00 m3	\$60.00 m3	\$50.00 m3

To achieve 75% of 28 day strength based on Minimum Temperature of 20C
 Curing Environment as per CSA Requirements

2026 PRODUCT PRICE LIST

considerations for drivers and the public. The ultimate responsibility to provide trained flagmen and staging areas will reside with the contractors.

DEMURRAGE:

60 minutes per load will be allowed to unload
 Every minute in excess of 60 min. \$10.00/minute

COLOUR:

Coloured Concrete	Upon Request
Truck wash fee on colour loads	\$100.00/load
Red Colour for conduits	\$40.00/m3

QUALITY ASSURANCE & SITE SUPERVISION:

Cylinder testing on request (4 cylinders)	On Request
Site supervision (on customer's request)	On Request

QUALITY NOTE:

Quality Control is of utmost importance to Viola. Viola products are designed to be used as delivered. Unauthorized additives or alterations to the product, or any other improper use, can adversely impact product quality. To ensure product quality, additions and alterations are expressly prohibited, and will void any actual or implied warranties. For specialty concrete products, the minimum load size is 3m3 to ensure batching accuracy. Concrete guarantees include slump (off the chute), temp., air range, and 28 day strengths as per CSA. Viola Ready Mix shall not accept any claims regarding "surface acceptance" if the above criteria has met CSA requirements.

POLAR PRODUCTS - COLD WEATHER ADDITIVE

PRODUCT	LEVEL	RANGE	PRICE
PolarMix 1	Level 1	10c to 7c	\$33.00 m3
PolarMix 2	Level 2	6c to 3c	\$37.00 m3
PolarMix 3	Level 3	2c to -1c	\$45.00 m3
PolarMix 4	Level 4	-2c to -5c	\$53.00 m3
PolarMix 5	Level 5	-6c to -10c	\$59.00 m3

Temp Range includes the ambient Temperature 12 hours after pouring. Check your local weather forecast.

SPECIAL AGGREGATES

10 - 13.2 mm Stone	\$ 20.00 m3
40 mm Stone	Upon request

SET RETARDING ADMIXTURES

Type R (2 hours)	\$ 12.00 m3
Type RX (4 hours)	\$ 18.00 m3

LIGHTWEIGHT CONCRETE MIXES

Type	Target Density	Price
Semi Light Weight	2,000 kg/m3 Dry Weight	Upon Request
Light Weight	1,840 kg/m3 Dry Weight	Upon Request
Full Light Weight	1,600 kg/m3	Upon Request

November 1st to April 30th additional \$50 m3 – water dousing

SPECIFICATION TESTING CHARGES

Air Void System Analysis	\$1600.00 / test
Linear Shrinkage Test	\$2100.00 / test
Rapid Chloride Permeability	\$1600.00 / test
Mock Up Samples or Trials	\$1500.00 / trial

Charges will apply for each mix test required. Customer responsible for cost of load (s)

COOLING CHARGES

Specified Max Temp 26 – 30 Celsius (ice)	\$100.00 m3
Specified Max Temp 22 – 25 Celsius (ice)	\$145.00 m3
Under 22 Celsius (using liquid nitrogen)	Upon Request

QUALITY NOTE

3m3 Minimum required to ensure a quality product on all strengths including any High Early Mixes.

SEASONAL LOAD RESTRICTION CHARGE: Extra per load

When MTO reduced load limits are in effect	\$400.00
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HOT AND COLD WEATHER CONCRETE RECOMMENDATIONS

When placing, finishing and curing concrete at temperatures below 10C and above 27C, we strongly recommend that you consult the current CSA A23.1 specification. This specification details the measures that must be taken to ensure a high quality finished product.



GOLD LEVEL

SILVER LEVEL

BRONZE LEVEL

V-ECO is Viola Ready Mix's sustainable concrete brand, developed to significantly cut carbon emissions while meeting structural and project requirements. It uses advanced material blends, SCMs, optimized cement usage, and recycled inputs to produce more environmentally responsible concrete.

V-ECO is offered in three levels:

- **V-ECO Bronze** – 30–50% carbon reduction using efficient cement blends and SCMs.
- **V-ECO Silver (Coming Soon)** – 50%+ carbon reduction through higher SCM replacement and advanced optimization.
- **V-ECO Gold (Coming Soon)** – 70%+ carbon reduction by combining high SCM replacement, specialized admixtures, and recycled materials.

Benefits include: significantly lower embodied carbon, compliance with LEED and green-building requirements, improved durability through SCM-enhanced performance, reduced waste via recycling systems, and support for local, low-emission material sourcing.

